

3M™ Sealing and Insulating Mastic Tape Comparison Chart

	Material	Thickness	Operating Temperature	Emergency Overload Temperature	Adhesion to Steel (72°F)	Adhesion to Backing (72°F)	Elongation	Breaking Strength	Country of Manufacture	Color
Mastics										
Scotch® Vinyl Mastic Tapes 2200 	Mastic with PVC Backing	125 mils	0°F to 100°F (-18°C to 38°C)	N/A	200 oz./in.	200 oz./in. (to polyethylene)	200%	20 lbs./in.	USA	Black
Scotch® Vinyl Mastic Tapes 2210 	Mastic with PVC Backing	90 mils	0°F to 100°F (-18°C to 38°C)	N/A	200 oz./in.	200 oz./in. (to polyethylene)	200%	20 lbs./in.	USA	Black
Scotch® Rubber Mastic Tape 2228 	Mastic with Ethylene Propylene Rubber (EPR) Backing	65 mils	Up to 194°F (90°C)	Up to 266°F (130°C)	240 oz./in.	160 oz./in. (to polyethylene)	1,000%	10 lbs./in.	USA	Black
3M™ Scotch-Seal™ Mastic Tape Compound 2229 	Mastic	125 mils	32°F to 100°F (0°C to 38°C)	N/A	N/A	N/A	N/A	N/A	USA	Black
Scotch® Electrical Moisture Sealant 06147/06149 	Mastic with PVC Backing	45 mils	32°F to 100°F (0°C to 38°C)	N/A	65 oz./in.	60 oz./in.	200%	20 lbs./in.	USA	Black
Electrical Insulation										
3M™ Scotchfil™ Black, Electrical Insulation Putty 	Electrical Grade Putty	125 mils	32°F to 176°F (0°C to 80°C)	N/A	N/A	N/A	1,000%	N/A	USA	Black
Repair Tape										
Scotch® Cable Jacket Repair Tape 2234 	Flame Retardant Mastic with CSM Rubber Backing	60 mils	Up to 220°F (105°C)	N/A	160 oz./in.	107 oz./in.	500%	156 lbs./in.	USA	Black

Data results from tests performed at room temperature unless otherwise noted. Values listed are typical properties and should not be used for specification purposes.

Country of manufacture to be used as an informational guide only, is subject to change at any time, and is not a valid legal representation of origin for government contract purposes. To obtain certifications, contact 3M Customer Service at 800 245 3573. If this literature is more than one year old, please contact Customer Service to request the latest revision of this brochure.

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Sealing and Insulating – Mastic Tapes

3M™ Scotchfil™ Electrical Insulation Putty

Use as a build-up compound on highly irregular surfaces such as fittings and valves, providing a smooth, waterproof taping surface. 3M™ Scotchfil™ Electrical Insulation Putty is soft and pliable—simply press putty into place on irregular surfaces, mold with finger pressure and overtape using standard methods.

Adhesive Material	Mastic
Backing Material	Putty
Tape Grade	Premium
Tape Type	Sealing and Mastic
Operating Temperature Range	32–176°F (0–80°C)
RoHS 2011/65/EU	Yes
Country of Origin	



Order No.	UPC	Color	Length	Width	Thickness	Elongation	Dielectric Strength	Rolls per Case
SCOTCHFIL	054007-41750	Black	60" (1,53 m)	1.5" (38,1 mm)	125 mil	1000%	575 v/mil (22.6 kV/mm)	12

Scotch® Cable Jacket Repair Tape 2234

Scotch® Cable Jacket Repair Tape 2234 has a tough abrasion-resistant backing for jacket repair on industrial cables, such as flexible portable power cables, draglines, diesel locomotive cable, welding and shipboard cables. Due to abrasive dragging and reeling of these flexible cables, the original jacketing gets damaged often and needs to be repaired. Scotch® Cable Jacket Repair Tape 2234 is flexible and the self-healing property of the mastic helps keep out moisture.

Adhesive Material	Flame Retardant Mastic
Backing Material	CSM Rubber
Tape Grade	Professional
Tape Type	Sealing and Mastic
Operating Temperature Range	-22–220°F (-30–105°C)
RoHS 2011/65/EU	Yes
Agency Approval	
Country of Origin	



Order No.	UPC	Color	Length	Width	Thickness	Elongation	Breaking Strength	Rolls per Carton	Rolls per Case
2234	051128-57493	Black	6'	2.00"	60 mil	500%	156 lbs/in	1 each	10