HOLF MAKING

STEP BITS

- Drills large holes in confined spaces.
- Self-starting, self-centering drill tip. No pilot hole required.
- For accurate step-by-step drilling in sheet metals. Drills through 10-gauge mild steel or stainless steel.
- Double flute cutting action drills clean, round holes quickly and safely with minimum effort.
- Exclusive three-lobed shank for positive, non-slip grip in drill chucks.
- Made of high-speed steel for faster drilling and longer life.
- Applications include junction boxes, switch boxes, metal studs, electrical appliances, lighting fixtures and many other uses.

Part #	Sizes	Increments	No. of Sizes	Shank Size	Step Thickness	Weight
SB-205	1/4" - 3/4"	1/16"	10	3/8"	1/8"	1 lb
SB-207	3/16" - 7/8"	1/16"	12	3/8"	1/8"	1.3 lbs
SB-209	7/16" - 1 1/8"	1/16"	12	3/8"	1/8"	1.5 lbs
SB-210	1/4" - 11/2"	1/8"	11	1/2"	1/8"	1.8 lbs



SNAP-IN SEALS (1/2" TO 2")

Convenient snap-in feature for quick installation.

- Zinc-plated to resist corrosion.
- Not waterproof.

Part #	Package Quantity	For Knockout Diameter
601	100/box	1/2"
602	100/box	3/4"
603	50/box	1"

KNOCKOUT SEALS (1/2" TO 4")

Easy-to-use metal knockout seal.

- Fast and easy to install from inside or outside of box.
- Embossed for quick self-centering in unused knockouts. One screw holds seal in place.
- Made of rust-proofed, cold-rolled galvanized steel. Screw and bar are zinc-plated.
- Marked for size and catalog number for easy identification.
- 16-gauge steel; 3/8" thread.
- Not waterproof.

3/4"	Package Quantity	For Knockout Diameter
	0 1	
KO701	100/box	1/2"
KO701C	5/clam	1/2"
KO702	50/box	3/4"
KO702C	3/clam	3/4"
KO703	25/box	1"
KO704	25/box	11/4"
KO705	10/box	1½"
KO706	10/box	2"
KO707	10/box	2½"
KO708	10/box	3"
KO709	10/box	3½"
KO710	10/box	4"







