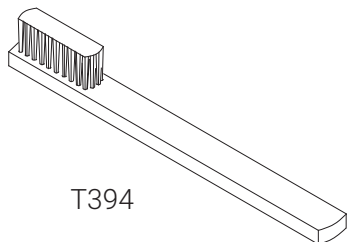


# Materials, Tools & Accessories

## SECTION A

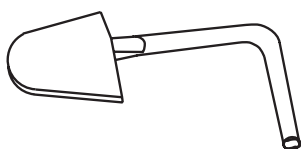
### MOLD CARE AND USE



T394

#### Mold Cleaning Brush

Mold cleaning brush T394 should be used to remove slag from molds – especially vertical split molds.

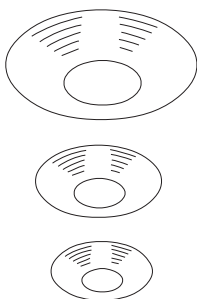


B136A  
B136B

#### Slag Removal Spades

Slag Removal Spades are useful for removing the slag after making a Cadweld connection – especially useful with horizontally split molds.

Slag Spade Part No.	Use With Price Key Mold	Using Weld Metal Size
B136-A	A,C, & R	#65 & Smaller
B136-B	C,D,F & R	#90 & Larger



#### Disks

Each time a weld is made, a new disk is required. The disk sits on the bottom of the crucible. Its purpose is to hold the powdered weld metal until the reaction takes place. The slag produced by the reaction rises to the surface and the molten copper settles to the bottom of the crucible where it melts the disk and flows over the conductors to produce a permanent molecular bond.

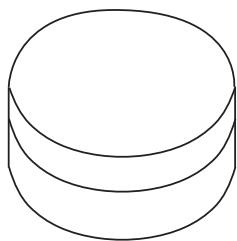
Disks are available in three sizes:

B117A used in molds using #15 thru #32 weld metal (3/4" diameter).

B117B used in molds using #45 thru #115 weld metal (1" diameter).

B117C used in molds using #150 thru #500 weld metal (1-1/2" diameter).

Disks are included with the Weld Metal.



T328D

#### Disk Kit

A disk container (T328) which includes 20 of each of the three sizes of steel disks is available for your convenience. Kit Part No. T328D.